

Pro-Seal Product Range	PRODUCT				CUTTING		HEAT PRESSING			WASHING		
	No. of Colours	Warm Peel	Tacky Carrier	Thickness (microns)	Blade Type	Blade Pressure	Heatseal Time (secs)	Heatseal Temp (°C)*	Heatseal Pressure*	Wash Temp (°C)	Iron Front	Dry Clean
Verso	34	✓	✓	100	Standard	80g	12-15	150-175	Medium	80	✓	✓
Verso Lite	15	✓	Light	80	Standard	85g	10-12	140-160	Medium	80	✓	✓
Rapide	13	✗	✗	180	Standard	105g	15-18	150-155	Medium	80	✗	✓
Verso Neon	4	✓	✓	100	Standard	80g	12-15	150-175	Medium	80	✓	✓
Rapide Neon	5	✗	✗	180	Standard	105g	15-18	150-155	Medium	40	✗	✓
Metallic	2	✓	Light	80	Standard	80g	12-15	160-175	Medium	80	✓	✓
Reflective	1	✓	✗	140	Standard	90g	10-12	160-180	Low/Medium	60	✗	✗
Nylon	6	✓	✓	100	Standard	80g	12-15	150-175	Medium	60	✓	✓
Flock	10	✗	✓	500	Heavy	100g	15	150-160	Medium	80	✗	✗
Fashion Foil	7	✓	Light	100	Standard	80g	12-15	155-165	Medium	Hand	✓	✗
Glow In The Dark	1	✓	Light	100	Standard	100g	12-15	150-160	Medium	40	✗	✗
Sparkle	9	✗	Light	110	Standard	90g	15-18	150-160	Medium	40	✓	✗
Glitter	6	✓	✓	350	Standard **	120g	15	150-160	Medium	40	✗	✗
Camouflage	1	✓	Light	90	Standard	80g	15-18	155-165	Medium	40	✓	✓
Sublimation Blockout	1	✓	✓	115	Standard	85g	17-20	155-165	Medium	60	✓	✓

\* These figures are guidelines. The best results are achieved by using the highest temperature within the quoted range that the fabric will withstand.

\*\* If cutting substantial quantities a Heavy Duty blade will wear slower.

Thicker fabrics will absorb more heat and therefore may require a longer dwell time.

Coloured polyester garments e.g. football shirts are manufactured using sublimation dyes - here it is best to use the lowest temperature in the quoted range to limit the effects of re-activating the dyes.

Disclaimer: Modern fabrics are coated and finished in many different ways. We therefore recommend testing for the best combination of heat seal parameters and method on a sample of the fabric/garment. Creative, a division of J&A (International) Ltd accept no liability for incorrectly applied decoration.